

LANDROVER, ALL TYPES  
EXHAUST MANIFOLD  
UNIT REPAIR

## Introduction.

1. When the exhaust manifold (DSN 2805-66-010-6436), fitted to Landrover vehicles, requires replacement due to breakage, or warpage etc, the newly designed type (DSN 2805-66-051-7603) is to be fitted. This instruction has been completely revised.
2. Item Affected. Exhaust manifold.

TABLE 1 - STORES REQUIRED (To be requisitioned through normal supply channels).

Item	DSN	Designation	Qty per Equip
1.	2805-66-051-7603	MANIFOLD; exhaust	1
2.	2990-66-016-0398	PIPE, exhaust (3/4 ton only)	1
3.	2990-66-042-3705	PIPE, exhaust (1/4 ton only) Landrover 517469	1
4.	2990-99-850-0917	PIPE, exhaust, intermediate (1/4 ton only) ADE(V) 11038	1
5.	5305-66-019-3655	SCREW, machine, UNF, 2A, 'R' steel, hex hd, zinc coated, dia 1/4 inch by 7/8 inch lg	1
6.	5310-66-015-5038	NUT, PLAIN, HEXAGON, UNF, 2B, brass, 1/4 inch	1
7.	5310-66-015-5872	WASHER, LOCK, SPRING STEEL, single turn, square section, cad plated 1/4 inch	1
8.	5340-66-021-5241	CLAMP PIPE, Landrover 517567	1

## Detail

3. The four holes in the end branches of the manifold are to be examined before fitting to ensure they are 1/2 inch diameter, if not they are to be reamed out to this dimension.

END